A DVII	D1	TPM CIRCLE NO :- 3 TPM CIRCLE NAME : DEPT :- Q.A L NAME:- Bracket			ACTIVITY	KK	QM	PΝ	M JH	SHE	ОТ	DM	E&T	VAI7E		EA CI			
ADVIK	ΡI				LOSS NO. / STEP	_					_		М	KAIZE	IN IL	ICA JI			
CELL :- A247	CELL			NAAC	RESULT AREA CHINE / STAGE :- SPM	P	Q	DE	F:- A	С	D	S		Tapping.					
_														Tapping					
KAIZEN THEME –To avoid A247 Bracket M8 Tapping shift/Broken			IDE	A:- Pin Added in	g Loc	adin	g.												
wo rapping si	IIII/DI	roken		COL	INTERNACION						В	BENCH	IMARI	(03N	0.			
WIDELY IDEEDLY			COUNTERMEASURE: 1) Pin to be added in fixture.								TARGET 0 No.).				
WIDELY/DEEPLY:-											KAIZEN START 17.02.2015								
PROBLEM / PRE	CENIT	STATUS - A 24	7										T DAT		26.0	3.2015,	<u> 15.05.</u>		
•													V FINIS						
Bracket M8 Tapping shift/Broken											TEAM MEMBERS :- Ganesh Padwalkar ,vijay walunj,								
***	No.	-												waikar ,	vijay w	aiunj,			
											Nana Ugle, BENEFITS :-								
											1. Reduce Rejection.								
(4) (4) (4) (4) (4) (4) (4) (4) (4) (4)													2. Reduce COPQ.						
		and the latest the lat																	
A PLANT												KAIZEN SUSTENANCE							
	(WE		BEFORE							AFTEI	^			O- Poi			d in		
\A/LIV \A/LIV A NI	IVCIC	• •	_	DEC	шт.				ı ı		s	ustei	nance	check	sheet	•			
WHY - WHY ANALYSIS :- Why 1 - A247 Bracket M8 Tapping			RESULT :-								HOW TO DO: By Audit .								
=	ift/Bro											FREQ	UEN	Y : Alte	rnate	day			
Why 2 - Part wro	,				Currently Dail		10 KO												
-					Currently Dail	•		ne	:55										
Why 3 – Process	allow	ed to wrong Lo	ad.		given to opera	tor .													
Why 4 –No Poka yoke .																			
											COST INCURRED FOR MAKING KAIZEN								
											М		L COST	LABOU	R COST	TOTAL	. COST		
				_								IN F	RS	IN	RS	IN	RS		
ROOT CAUSE—No Poka Yoke																			
				1									SCOPE & PLAN FOR HORIZONTAL DEPLOYMEN						
REGISTRATION NO. & DATE:- 17.02.2015				4									SR. CELL TARGET RESPONSIBIL				STATU		
REGISTERED BY :- Ganesh Padwalkar				1								A247	7 BKt ₁	.5.05.15	Na	na	In-		
MANAGER'S SIGN :- Sunil kinkar												Snn	n A2	.5.05.15	iva	IId	Proc		